



# customcrafters

YOU DESIGN IT. WE BUILD IT.



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## PRODUCTS

+ Architectural Millwork

o Custom Furniture

▨ Surfaces

## THE DETAILS

When your interior vision exceeds standard solutions, Custom Crafters is your answer. For projects of all sizes, Custom Crafters delivers beautifully hand-crafted custom furniture, casegoods and architectural millwork. Our highly skilled team pairs top quality materials with high-tech equipment, intense attention to detail and a consultative approach, ensuring our client's vision becomes a beautiful reality.

### Chicago Office

One Prudential Plaza  
130 E Randolph St, Suite 2050  
Chicago, IL 60601

### Forest Park Office / Warehouse

7540 Roosevelt Rd  
Forest Park, IL 60130

### Kris Imala

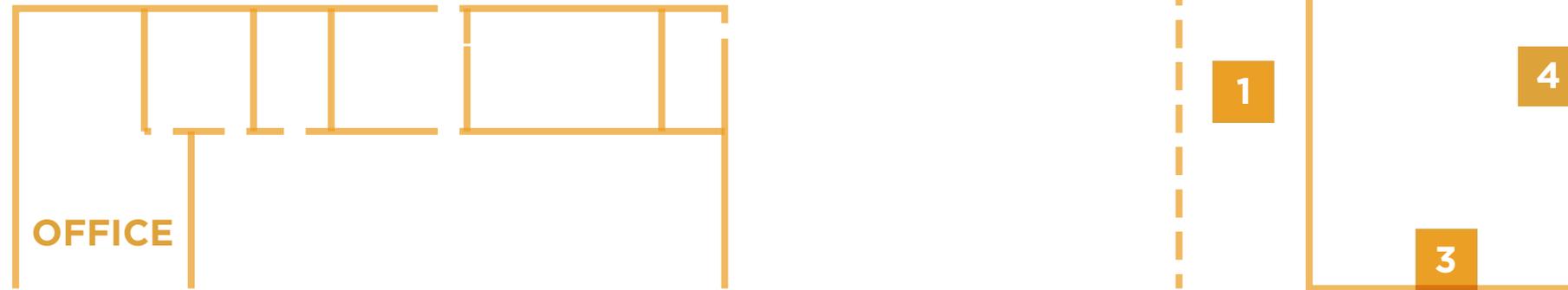
Principal  
kimala@customcrafterschicago.com

### Paul Kelly

Vice President  
paulk@customcrafterschicago.com

[customcrafterschicago.com](http://customcrafterschicago.com)

## customcrafters WAREHOUSE MAP



1

### SHIPPING

Shipping and receiving hours are from 7am - 2pm.

2

### CNC

Using high accuracy ball screws programmed to exact coordinates, our CNC machines allow us to shape any wood or laminate with rounded specs, as well as route detailed personalized designs, no matter how intricate.

3

### LAMINATE

We have ten team members dedicated to crafting our surfaces. Adhering boards with backers and laying laminate over top, our team then puts the surface through the pinch roller to solidify the piece.

4

### CUTTING + EDGE-BANDING

Approximately 80% of our cutting occurs in this area, where we focus on square cuts and edge on one of our four high speed edge-banders.

5

### WOOD SHOP

Requiring an immense amount of skill, the wood shop is where all of the custom woodwork and millwork projects come together. We have craftsmen who have been practicing this art for upwards of 40 years.

6

### METAL

With decades of experience perfecting custom metal work, we can work with any metal, welding and sculpting to fit any specifications.

7

### ASSEMBLY

After materials have been cut and laminated, our dedicated team members carefully assemble the piece, preparing it for the finishing stage.

8

### INVENTORY

To allow improved lead times for our clients, we keep an array of inventory on hand, such as raw material, laminate and hardware.

9

### FINISHING

The Finishing department includes everything from painting to lacquer finishing, live edge finishing to metal finishing. Three of our artisans have been practicing this specialty for many years. An art in itself, we also create samples to match the same color of clients' existing furniture.

10

### UPHOLSTERY DEPARTMENT

We offer upholstered seating and tufted cushions in a variety of fabrics from leathers to textiles, with the ability to source any fabric from any vendor.

## OUR STORY

From custom furniture pieces to high-volume millwork projects, our artisans at Custom Crafters can build it all. Our highly skilled local craftsmen—each averaging decades of experience—leverage immense knowledge of the industry with access to top-of-the-line materials and equipment at our facility in Forest Park, IL. Our 44,000 sq. ft. facility features everything needed to get the job done, including:

**44,000 Square Feet**

**Engineering & Drafting**

**CAD Design**

**Estimating Department**

**Metal Fabrication Department**

**Full Solid Surface Department**

**Exemplary Safety Record**

**Full Finishing Department**

**Edge Banding Machines**

**Laminate Gluing System**

**Beam Saws**

**3 CNC Machines**

**Table Saws**

**Overhead Routers**

**Planers**

**Joiners**

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